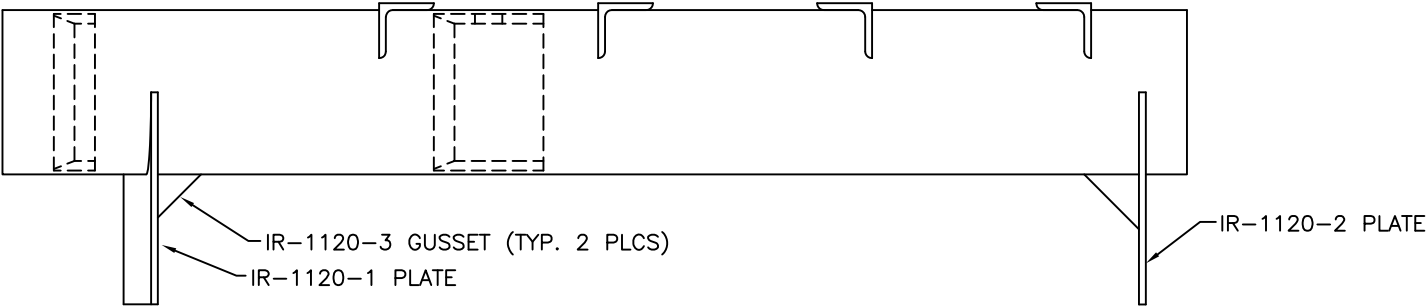
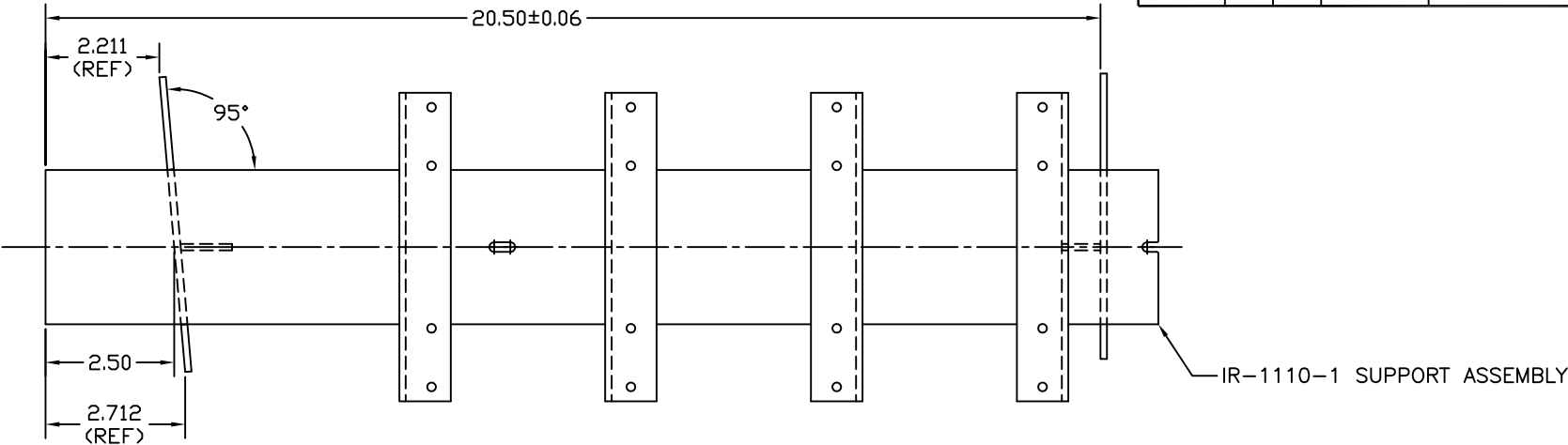


FILLET WELD ALL ADJOINING SURFACES PER EPS-1003 CLASS C
FINISH: BLACK POLYURETHANE POWDER COAT CARDINAL C241-BK303
ALT. FINISH: BLACK POLYURETHANE POWDER COAT HB FULLER CO. IF-2723
ALT. FINISH: EPOXY POLYIMIDE PRIMER PER MIL-P-233770C; PER MFR'S INSTRUCTIONS

SHEET	REV	ECO	DATE	DESCRIPTION	APR	CHK
1	A		07/30/02	ADDED 95° DIMENSION	GP	LS
1	B		12/16/2011	DIM 2.50 WAS 2.500/TOL IS: 0.06 WAS: 0.060 FINISH WAS HB FULLER CO. IF-2723	REB	LS



- 1 ASSEMBLY

2	IR-1120-3	GUSSET
1	IR-1120-2	PLATE
1	IR-1120-1	PLATE
1	IR-1110-1	SUPPORT ASSEMBLY
-1	ASSY	PART NUMBER
QTY.	DESCRIPTION	
Paravion® Inc.		
TITLE		DRAWING NO.
SUPPORT ASSEMBLY		210IR-1020
DIMENSIONS IN INCHES		
TOLERANCES EXCEPT WHERE NOTED:		
.X = ± .1		
.XX = ± .05		
.XXX = ± .010		
ANGLES = ± 1°		
DRAWN BY		APRVD. BY
RHSM		REB
ECO		CHK'D BY
		LS
		DATE
		09/06/96
		REV
		B
		ECO
DO NOT SCALE DRAWING		
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SHEET		
1 OF 1		

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BREAK ALL SHARP EDGES